



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

008858
Reprint

D212-803-217
Job Sheet 191828



Part No: D212-803-217

Job Qty: 2 pcs

Part Name: Left Hand Pilot In Command - Medium/Standard Design, Mechanical 212/412



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/11/19

Job Tracking No:

Due Date: 3/29/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG DSI9728 REV A, IIN-D212-803 REV D IPP REV:A 15.05.07 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	3/29/19		0.00	0.00	Packaging 1 - 1		MAR 26 2019
							Packaging 1 - 2		
							Packaging 1 - 3		MAR 28 2019
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S167083



Part: D212-803-217

Job No: 191828

Serial No/Batch: S167083

Revision:

Inspector:

Exp Date:

Instructions: FAA STC SR02233SE 18/10/17, TC STC SH16 -

120	QC 4	2 pcs	3/29/19	0.00 0.00	Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					QC 4 - 26	
					QC 4 - 28	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
125	DC - 1 - B4B	2 pcs	3/29/19	0.00 0.00	QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	DAS 46 MAR 28 2019
					DC - 1 - B4B	
130	Packaging 3-1 - Stock - B4B	2 pcs	3/29/19	0.00 0.00	DC - 2 - B4B	DAS 21 9-89 MAR 28 2019
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	DAS 46 MAR 28 2019
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - FG	2 pcs	3/29/19	0.00 0.00	QC 21 - FG - 21	DAS 21 MAR 28 2019
					QC 21 - FG - 70	
					QC 21 - SA - 53	9-89

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

125 - (Document Control) Photocopy blue file and type labels per PPP D212-803-217 CHG001

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D212-803-217

Location: _____ PPP Rev: _____

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4411-7	Placard	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5052409
D5055-3	Placard	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5162099
D5055-5	Placard	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5042218
D5055-7	Placard	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5042194
D5055-9	Placard	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5042181
D5155-043	Co-Pilot Collective Head Assembly (212/412)	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5169095
D5156-5	Face Plate	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5164998
D5156-7	Face Plate	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5164485
MS171599	Pin	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	51134573
MS21042L3	Nut	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5157462
MS21919WDG10	Clamp	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5152639
MS21919WDG19	Clamp	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5038784
MS24693-24B	Screw	8 pcs (4 ea)	110-Packaging 1 - Pick Kit	51134676-2
MS27039-1-07	Screw	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5111086
NAS1149D0363J	Washer	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5152662

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D4411-7	2	4	0
	D5055-3	2	14	0
	D5055-5	2	17	0
	D5055-7	2	17	0
	D5055-9	2	11	0
	D5155-043	2	2	0
	D5156-5	2	9	0
	D5156-7	2	2	0
	MS171599	2	8	0
	MS21042L3	2	3,078	0
	MS21919WDG10	2	103	0
	MS21919WDG19	2	19	0
	MS24693-24B	8	114	0
	MS27039-1-07	2	131	0
	NAS1149D0363J	4	1,779	0

Part Specifications

Specifications could not be found.

7. PARTS LIST – MEDIUM COLLECTIVE HEAD KITS

Qty -211	Qty -213	Qty -215	Qty -217	Qty -219	Qty -221	Qty -223	Part Number	Description
X							D205-803-211	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
	X						D205-803-213	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
		X					D212-803-215	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
			X				D212-803-217	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
				X			D212-803-219	LEFT HAND PILOT IN COMMAND, EAGLE SINGLE
					X		D205-803-221	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
						X	D205-803-223	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
1	1						D5155-041	CO-PILOT COLLECTIVE HEAD ASSEMBLY (205)
		1	1				D5155-043	CO-PILOT COLLECTIVE HEAD ASSEMBLY (212)
				1			D5155-045	CO-PILOT COLLECTIVE HEAD ASSEMBLY (EAGLE SINGLE)
					1	1	D5155-047	CO-PILOT COLLECTIVE HEAD ASSEMBLY (205 WITH THE 204-001-290-5 STICK AND THROTTLE ASSY INSTALLED)
1	1			1	1	1	D5156-1	FACE PLATE
1	1			1	1	1	D5156-3	FACE PLATE
		1	1				D5156-5	FACE PLATE
		1	1				D5156-7	FACE PLATE
1	1			1	1	1	D4410-9	TRIGGER
1	1			1	1	1	D5055-1	PLACARD
1	1	1	1	1	1	1	D5055-3	PLACARD
		1	1				D5055-5	PLACARD
		1	1				D5055-7	PLACARD
		1	1				D5055-9	PLACARD
1	1	1	1	1			D4411-7	PLACARD
		1					27ET51-T	SWITCH (ALT P/N 212-075-153-3)
1					1		2PB744-T2	SWITCH
		3					30-037-26	DIODE ASSEMBLY
		2					30-037-3	DIODE ASSEMBLY
1	1			1	1	1	AN565F8H9	SETSCREW
		3					AN961-6T	WASHER
		1					51MXY-5-J	SWITCH
1					1		C100E2-39	SWITCH
17		AR (21)			17		M39029/31-240	PIN
17		AR (21)			17		M39029/32-259	SOCKET
		AR (2)					M39029/31-228	PIN
		AR (2)					M39029/32-247	SOCKET
1	1			1	1	1	MS20253-1-065	PIN
		3					MS21042L06	NUT
1	1			1	1	1	MS21042L08	NUT
1	1	1	1	1	1	1	MS21042L3	NUT
		2					MS21044N04	NUT
1	1	1	1	1			MS21919WDG10	CLAMP
		1	1	1			MS21919WDG19	CLAMP
1	1						MS21919WDG20	CLAMP
		1					MS24523-27	SWITCH
		2					MS24693-S7	SCREW
4	4	4	4	4	4	4	MS24693-24B	SCREW
1	1	1	1	1	1	1	MS27039-1-07	SCREW
		1					MS27212-1-3	TERMINAL BOARD
1					1		MS3126E14-19P	PLUG
1					1		MS3120E14-19S	SOCKET
		2					MS3126E16-99P	PLUG
		1					MS3120E16-99S	SOCKET
		3					MS3373-A1	STRIP
2	2	2	2	2			NAS1149D0363J	WASHER
					2	2	MS24665-289	COTTER PIN
1	1	1	1	1	1	1	D212-803	KIT PAPERWORK

Change Record

PAGE 1 OF 1

Part Number: D212-803-217

Description: LH PILOT IN COMMAND, MECHANICAL ONLY

[illegible]